Comparing and contrasting

Alternatively
However
Conversely
On the other hand
Instead
Yet
On the contrary

Concluding

To summarise
It can be concluded that
As can be seen
Ultimately
Given the above
As described
Finally
Describing Similarities

Likewise
Correspondingly
Equally
Not only… but also
In the same way
Similarly

Emphasis, addition or examples

Moreover
Typically
Especially
In fact
Namely
In addition
First, second and third
Limitation or contradiction

Despite/in spite of
While
Even so
On the contrary
Nevertheless
Nonetheless
Although
Admittedly

Showing cause and effect

Consequently
As a result
Thus
Hence
Since
Because

Therefore
Accordingly
This suggests that
It follows that
For this reason